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Introduction

This Comprehensive Scheme of Development Improvement reviews the current and future objectives for the Port of Benton, and is required per state law (RCW 53.20). The Port's budget and capital expenditures are created based upon this plan's objectives. Meetings are held with the City of Richland, Benton City, and City of Prosser along with our economic development stakeholders, in order to ensure that the Port of Benton's plans are aligned with communities' economic development objectives. In addition, the Port Commission holds two public hearings in order to gather input prior to adoption. The objectives are to create an easy-to-understand plan that will determine where future Port capital spending will be dedicated; as well as to encourage members of the public to participate in the Port of Benton's development of waterfront, railroad, airport, park, and property sites. Project proposals analyzed in this plan may require additional public review under the State Environmental Policy Act (SEPA). Proposals may also require permitting approvals from city, county, state and federal agencies.

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About The Port Of Benton

Washington state has 75 operating public port districts, one of which is the Port of Benton. The Port was created by a referendum vote of the people in 1958 and coincided with the formation of the City of Richland and release of lands by the U.S. Army Corps of Engineers as it vacated the area consolidated for the operations at the Hanford Nuclear Reservation.

The Port of Benton was chartered to "promote industrial development and transportation, including general aviation, in Benton County." The Port is governed by three elected commissioners, who serve as the policymakers and final authority in major Port decisions. Each commissioner represents a separate district within the Port boundaries. An executive director, selected by the commission, manages the day-to-day operations.

The Port of Benton's district is two-thirds of Benton County bordered on the west by Yakima and Klickitat Counties, on the north by the Columbia River, on the east by the Port of Kennewick and on the south again by the Columbia River as well as the Yakima River. The Port of Kennewick's district, created in 1915, is the remaining eastern section of the county and includes the south quarter of Richland.

The state's only operating nuclear energy reactor, owned and operated by Energy Northwest, is located within the Port of Benton boundaries. U.S. Interstate 82 and 182 serve as the district's major highway connections to the U.S. Interstate System.

The Port of Benton is unique among Washington Public Ports, as it owns and operates two airports: one located in Richland and the second in Prosser. The Port of Benton built the first publicly funded and operated incubator facility in Richland in 1970. The Port owns 13 separate property sites.

The Port is focused on making financially sound strategic investments that strengthen the community as it transitions away from federal resources associated with the Hanford Site.

The Port of Benton's primary activities are to develop locally grown businesses, recruit industrial and commercial companies, and maintain multi-modal transportation operations, including a barge terminal facility, two airports and its short-line railroad.

The Port of Benton follows its **Heritage Resource Management Plan** when working and developing projects in order to ensure that it meets National Historic Preservation, Section 106 requirements. The Heritage Resource Management Plan covers all the Port's properties and is reviewed and amended as needed.

Mission: Our mission is to promote economic development and multi-modal transportation within our region.

Vision: We aspire to be one of the premier inland port districts in the Northwest. We strive to form partnerships with other entities to complete projects that will bring business and development to this region. We would like to be recognized as an aggressive and progressive port district that other economic development entities strive to emulate.

Goals:

- Maintain operations and administration of the Port via lease revenues with taxes being dedicated to capital projects.
- Acquire, sell, lease and develop real estate to create jobs and fully maximize assets.
- Provide multi-modal transportation infrastructure: roads, rail and airport.
- Collaborate with partners to create economic prosperity throughout our district and the region.



Overall Economic Information

Benton County's 2018 population was 197,420 with the overall Tri-Cities Metropolitan Statistical Area being 289,960. The overall population has grown consistently at a rate of one to three percent per year for the last 10 years. This is due primarily to the construction of the U.S. Department of Energy's Vitrification Plant. Other key elements of the local economy include agriculture, which is primarily in food processing located in Franklin County; and retail and wholesale trade, and services and government, which are located primarily in Benton County.

While this growth is dramatic in the short term, it tends to hide a very real long-term problem that necessitates dramatic efforts to diversify the local economy. While replacement of Hanford jobs is the epicenter of Benton County's desire of economic diversification with similar levels of research and technology jobs, there is also an effort to support existing agri-businesses that are also growing within the county due to wineries and other agricultural product-related industries.

The City of Prosser has been an excellent example of trying to capture the wine industry's production and tourism within the Vintner's Village area along with the Wine & Food Park, which is home to Hogue Cellars and Mercer Wine Estates.

In Richland, partnerships with Washington State University Tri-Cities and Pacific Northwest National Laboratory, along with the Manhattan Project National Historical Park are key as we continue efforts to transition away from Hanford.

Median household income as of 2017 reflects \$72,733 for Benton County and \$59,664 for Franklin County. There is continued growth in the wine industry with more than 900 wineries within the state. The housing market continues to remain strong with a median housing price within the counties at \$249,900 (Tri-Cities Association of Realtors). (Source data: Benton-Franklin Trends, TRIDEC).

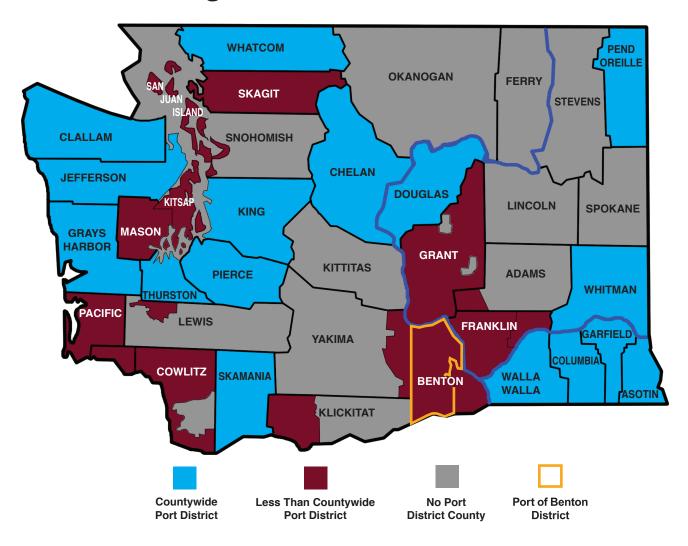
Port of Benton Impacts

The Port of Benton holds over \$89 million of total assets within its district located among 13 site areas. Overall, the Port manages 2,756 acres, 52 buildings, two airports, and rail and barge terminal facilities. Port properties support over 3,290 direct jobs with an approximate payroll of \$200 million.





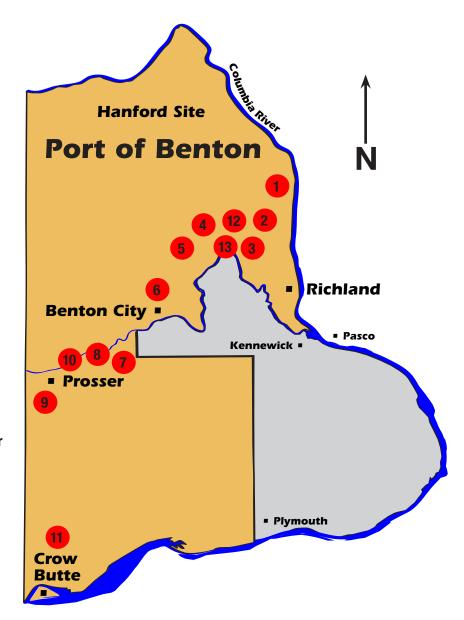
Washington Public Port Districts





Port of Benton Properties and Facilities

- 1 Technology & Business Campus
- 2 Richland Innovation Center
- 3 Richland Business Park
- **4 Tri-Cities Enterprise Center**
- **5 Richland Airport**
- **6 Benton City Development Buildings**
- 7 Prosser Wine and Food Park
- 8 Prosser Vintner's Village
- 9 Prosser Airport
- 10 Walter Clore Wine & Culinary Center
- 11 Crow Butte Park
- 12 North Horn Rapids
- 13 Transload Facility





Technology & Business Campus

The Technology & Business Campus was one of the first properties purchased in 1962 from the U.S. government. The current site contains approximately 250 acres located within the City of Richland and is zoned Business Research Park with all utilities available including natural gas. Over a dozen businesses and the Port's administration offices are located at this site.

The Port is one of only five nuclear ports in the nation. The Port's marine dock facilities are used primarily by the U.S. Navy (river mile 343), for the offloading of

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Property Resolution				
Date	Resolution #	Property/Facility	Description of Action	
5/8/18	18-08	2.85 acres	Land Sale - Group V/Oetman	

decommissioned nuclear submarine and surface ship reactors, which are then transported to the Hanford Site for disposal. Lampson International currently provides the offloading and transportation services at this site. To date, approximately 131 reactors have been offloaded. The site is home to the U.S.S. Triton Submarine Sail Park.

Current use: The Technology & Business Campus is within the boundaries of the Tri-Cities Research District, a state of Washington Innovation Partnership Zone. The Research District has 2,875 acres of designated land, owned by the Port of Benton, Pacific Northwest National Laboratory, Washington Department of Ecology, Washington State University Tri-Cities, City of Richland, and private sector investors. The goal of forming the Tri-Cities Research District was to recruit high-tech companies to the Tri-Cities and, in particular, north Richland.

Future plans: The Port will continue efforts to upgrade and market facilities. The Port will explore grant opportunities to further develop the U.S.S. Triton Submarine Sail Park. The Port will seek development and/or sales opportunities for property acquired, (two buildings located on 7.52 acres at 2920-2940 on Port of Benton Blvd). The Port will consider sales of other Port owned land and buildings within this development area. Ongoing Seed Fund Support via the Economic Development Administration grant will continue.

Richland Innovation Center

The Richland Innovation Center became a Port site in 1996 when it was transferred from the U.S. government through the Maritime Administration (MARAD).

Current use: The center consists of varying sized facilities utilized for commercial and industrial research and development purposes. This site is within the overall boundaries of the 2,875-acre Tri-Cities Research District, a state of Washington Innovation Partnership Zone. The Tri-Cities Research District Master Plan designates this site as a light industrial, research, development and business commercial; along with incubator start-up space for new companies.



Future plans: The Port will continue to follow the Tri-Cities Research District Master Plan for property development. The Port will remove the deed restrictions from the property. The property will then be segmented for development and offered for sale or lease.



Richland Business Park

The Richland Business Park became a Port site in 1998 when it was transferred from the U.S. government through the U.S. Department of Energy (DOE). This overall site consists of 760 acres located south of Horn Rapids Road, and is zoned industrial. Among other assets, this site includes a 180,000 square foot fully occupied mixed-use facility. In 2016, 768 acres of additional industrial property was transferred by DOE to the Port of Benton. This property is located north of Horn Rapids Road and is in the preliminary stages for future development.



Property Resolution				
Date	Resolution #	Property/Facility	Description of Action	
3/23/18	17-08	37.16 Acres	Land Sale - Hiline Leasing LLC	

The Port owns 16.8 miles of trackage that is leased to the Tri-City Railroad Company, and dually served by Union Pacific and BNSF Railway.

Current use: The site is primarily used as mixed use and staging to support industrial operations. Existing mining operations are on site to level the property and provide area back to the Port of Benton for industrial development. Further west the Port also has a Transload building that is currently being used for onion production.

Future plans: The Port will complete appraisals to offer the Transload Building for sale during 2019. The Port will further plan and market the remaining property.

Richland Airport

The Richland Airport was conveyed to the Port of Benton in 1960 from the U.S. Atomic Energy Commission. Until that time, private air traffic was not allowed at the airport. This site contains 650 acres within the City of Richland. There are two, 4,000 foot paved and lighted runways. Both are capable of serving commuter aircraft, as well as single and light twin-engine general aviation users. The Richland Airport continues to grow, and presently 190 private aircraft are based on site.



Current use: The airport has had many

impovements including the addition of a new taxiway, visual navigation aids, automated weather observation system (AWOS), internal access roads, upgrading of the aircraft tie-down area, and the installation of taxiway reflectors. Key tenants are Life Flight Network air ambulance and Sundance Aviation the fixed base operator. Construction of new taxi lane, helipads and hanger sites have been constructed, along with entryway improvements.

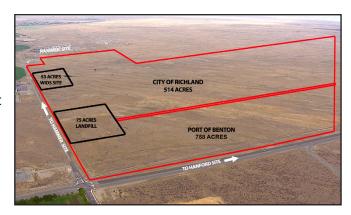
Future plans: In 2019, the Port plans to complete the entryway along terminal drive. The Port will update the Federal Aviation Administration master plan and plans to extend broadband and the helipad apron.



North Horn Rapids

The north Richland area has been envisioned as an employment center for the community. The site is planned for industrial, manufacturing and research related uses. The property is anticipated to support industrial companies in need of 150 - 400 acres with related users needing smaller parcels being located to the south.

Current use: The Port completed a master plan and developed the infrastructure design. The Port is actively marketing the site to large industrial users.



Future plans: The Port will consider further investments and partnerships in order to generate activity.

Tri-Cities Enterprise Center

The Tri-Cities Enterprise Center building was constructed by the City of Richland in 1987. It became available for purchase in the fall of 2011. The Port of Benton purchased the 20,000-square-foot facility and 4.79 acres of land.

Current use: This building supports the B Reactor Tours and startups. Occupancy is mixed use: restaurants, brewery, research and development and tourism.

Future plans: This building is 100 percent occupied. The Port will consider construction of another development building.



Benton City Development Buildings

The Port has purchased property for renovated purposes and along the downtown district in Benton City. These multi-tenant facilities are ideal for startup companies. The facilities are occupied by retail, education and commercial businesses benefiting the City of Richland's tax base.

Current use: These buildings are currently full; routine maintenance is being planned.

Future plans: Continue to seek support and redevelopment efforts.





Prosser Wine and Food Park

This 90-acre site is located two miles northeast of the City of Prosser along the south bank of the Yakima River. The Port has sold a majority of the site to private industry, but retains a park area, along with a 15,000-square-foot development building. A 32-acre orchard property is adjacent to the west side of the park, purchased by the Port for future economic development opportunities.

Current use: This site is currently built out and the development building is full. The 32 acres to the west will be actively marketed at this time.

Future plans: The Port has plans to improve the pavement along Lee Road, fence and interior improvements will be considered.



Prosser Vintner's Village

Prosser Vintner's Village is a 50-acre site located in north Prosser next to I-82 within the city limits. This initial 32-acre site was a great success and resulted in the Port's purchase of an adjacent 18.5-acre parcel to the south in order to continue to foster further development opportunities. The expansion property contains a historic residence that was sold and converted into a private sector bed and breakfast in support of agritourism in the region. The Port also purchased an additional 20 acres west of Vintner's Village along Wamba Road for future expansion.

Current use: The Port is actively marketing this site for development activities to support agritourism. The site has 14 existing wineries and highway visibility, with lots ready for development.

Future plans: The Port is actively marketing the sale of land for development activities supporting agritourism. The Port completed construction of a multi-tenant development facility at Vintner's Village. The Port will consider further investments and partnerships in order to generate activity, such as signage.







Prosser Airport



The Prosser Airport, formerly Beardsley Field, was constructed in 1935 for the City of Prosser. In 1961, the City of Prosser transferred ownership and management of the airport to the Port of Benton. It features a single 3,450-foot runway and approximately 30 private aircraft are located at the Prosser Airport. Commercial activity is located on the south side of the airport along Nunn Road and intersecting with Wine Country Road. Chukar Cherries occupies 28,000-plus square foot of wholesale/manufacturing space and corporate headquarters. Milne Fruit Products occupies two buildings totaling 24,000 square feet. This site contains 120 acres to support general aviation with 35 acres available for industrial development.

Current use: Provide general aviation services and facilities for flight services, pilot training, fuel, aircraft maintenance, and other supporting ancillary uses. The Prosser Airport Master Plan update is complete.

Future plans: Seek further building and facade improvements relating to the development of industrial and commercial activities. In 2019, the Port will add a new hangar, make improvements to the taxi lane and conduct an environmental assessment.

Walter Clore Wine & Culinary Center



This 16-acre site was purchased by the Port in 2003, and is located on the east end of the City of Prosser. The site supports the Walter Clore Wine & Culinary Center. This center provides a facility to highlight the birthplace of wine production in the state of Washington and will be a focal point for marketing Pacific Northwest wineries and their products.

Current use: The site will continue to provide educational and tourism activities. Routine maintenance and minor upgrades are planned.

Future plans: The Port will continue to review uses for the remaining property. Signage and plans for relocation of the irrigation pond will be considered.



Crow Butte Park

The park is located on a 275-acre site approximately 25 miles west of Plymouth from part of an island located in the Columbia River. The park is leased from the Corps of Engineers. The intended use for this property is to provide an outdoor recreation and camping area with RV pads, boat slips, docks, trails, and a day use area.

Current use: This is a park site with RV and tent camping. We recently updated the marina with 22 boat slips and playground equipment. The Port celebrated 10 years of leasing the park in 2018.

Future plans: The Port will continue to implement elements within the Crow Butte Park Master Plan and seek grant opportunities for further development. The Port will complete the expansion of the campground which will be above the marina. The Port will also replace the existing contact station at the park entrance. Master plan update and restroom upgrades will also be considered.









Details of proposed improvements and pertinent documentation including master plans, environmental impact statements and rules and regulations may be found at the Port of Benton administration offices at 3250 Port of Benton Blvd. in Richland, Washington.

This document is for public dissemination and can be reproduced in its entirety.

Distribution List

The Port of Benton Comprehensive Plan has been distributed to the following entities and is available for download at **www.portofbenton.com**.

City of Richland Planning Department PO Box 190 Richland, WA 99352

Richland Public Library Reference Desk 955 Northgate Drive Richland, WA 99352

Benton City Planning Department PO Box 70 Benton City, WA 99320

Benton City Library Reference Desk 810 Horne Drive Benton City, WA 99320 Benton County Sustainable Development 7122 West Okanogan Place Bldg A Kennewick, WA 99336

City of Prosser Planning Department 601 7th Street Prosser, WA 99350

Prosser Public Library Reference Desk 902 7th Street Prosser, WA 99350

Benton County Planning Department 620 Market Street Prosser, WA 99350





3250 Port of Benton Blvd. Richland, WA 99354 (509) 375-3060 www.portofbenton.com